



# INSTRUCTION BULLETIN

No. 340377  
Machine: 5700  
Published: 03-2005  
Rev: 01

**NOTE: DO NOT DISCARD the Parts List from the Instruction Bulletin. Place the Parts List in the appropriate place in the machine manual for future reference. Retaining the Parts List will make it easier to reorder individual parts and will save the cost of ordering an entire kit.**

*NOTE: Numbers in parenthesis ( ) are reference numbers for parts listed in Bill of Materials.*

Installation instructions for kit number 374118

## **SYNOPSIS / PROBLEM:**

This kit contains the parts needed to install an additional vacuum seal on the 5700 scrubber. Please follow step-by-step instructions.

## **SPECIAL TOOLS / CONSIDERATIONS: NONE**

(Estimated time to complete: 1 hour)

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## **PREPARATION:**

(Refer to FIG. 1)

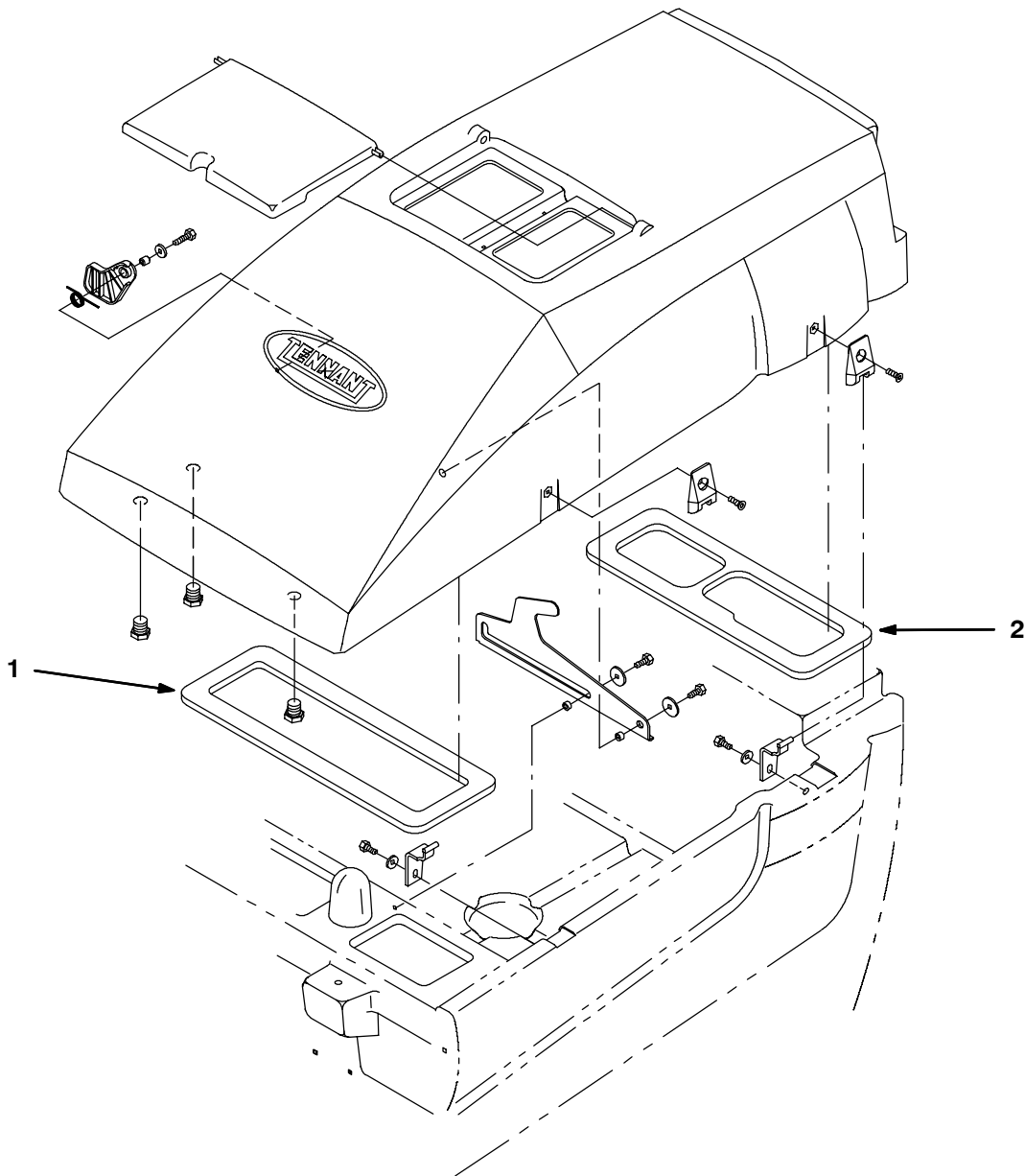
**FOR SAFETY: Before leaving or servicing machine, stop on level surface and set parking brake. Then turn off machine and remove key.**

## **INSTALLATION:**

(Refer to FIG. 1)

1. Open the solution tank and lock in place with the support arm.
2. Mark the sealing ridge on the solution tank with chalk or a crayon.
3. Close the recovery tank and check if there is a good seal on both the front and rear gaskets.
4. If the chalk marks indicate that there is not a good seal, apply one of these thinner gaskets on top of an existing gasket.
5. If only one of the gaskets (usually the front), is not sealing, only one thinner gasket may be necessary.
6. After adding the thinner seal, repeat Steps 2 and 3. This will indicate whether you need to install the remaining seal.
7. Press the tank stop in, and lower the solution tank until it is fully closed.

*NOTE: If one of the standard seals is bad, always replace the bad seal with a standard seal. This kit is only for situations where replacing standard seals does not produce a good vacuum seal.*



**FIG. 1 - INSTALLATION OF VACUUM SEAL REPAIR KIT**

**BILL OF MATERIALS FOR VACUUM SEAL REPAIR KIT 374118**

Ref.	TENNANT Part No.	Description	Qty.
1	374116	Gasket, Tank, Front, Vacuum Repair .25	1
2	374117	Gasket, Tank, Rear, Vacuum Repair .25	1

TENNANT COMPANY  
P. O. Box 1452  
Minneapolis, MN 55440-1452